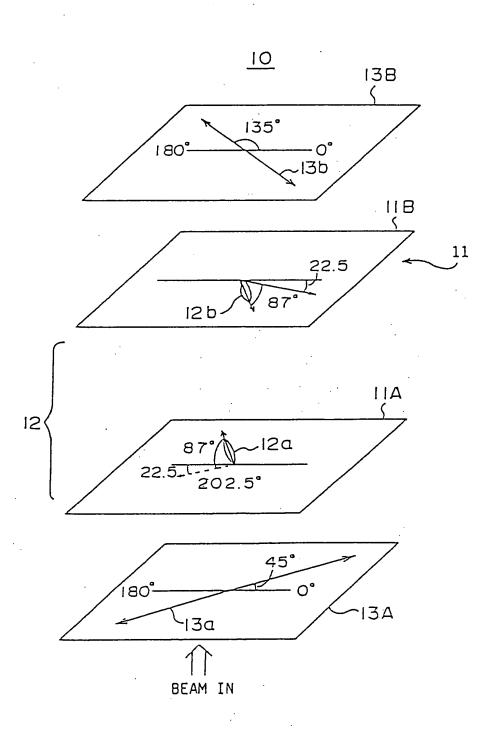
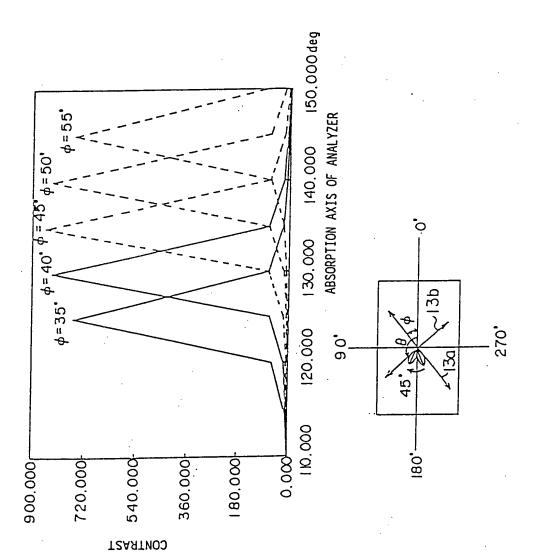


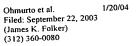
FIG. 1

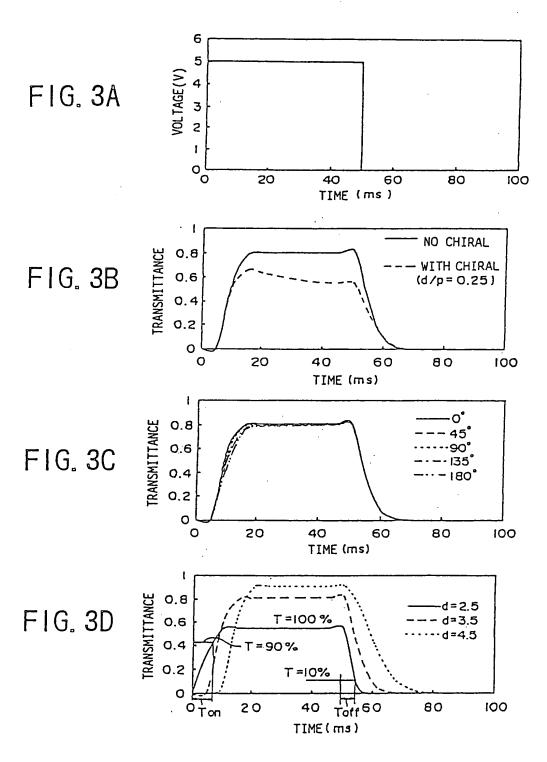


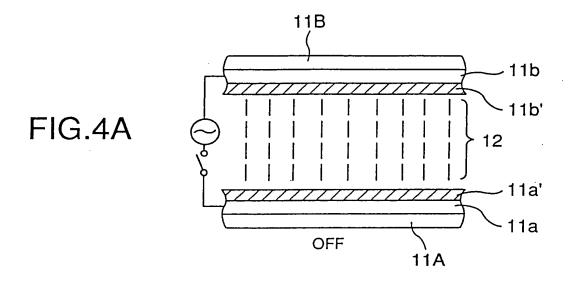
F1G. 2A

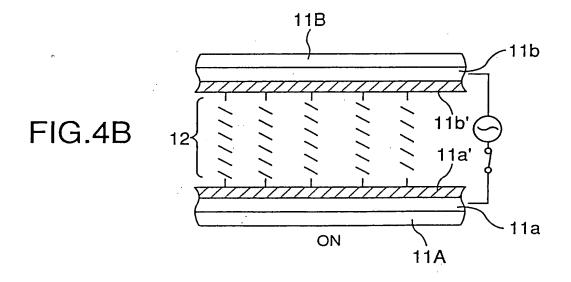


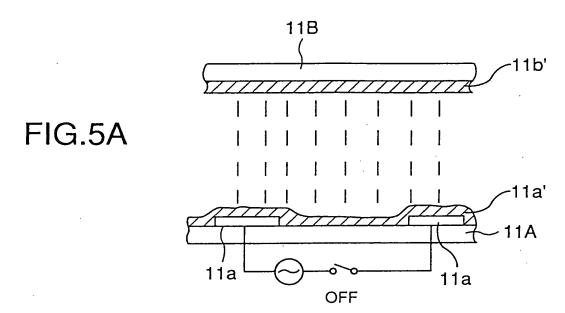
F16. 2B

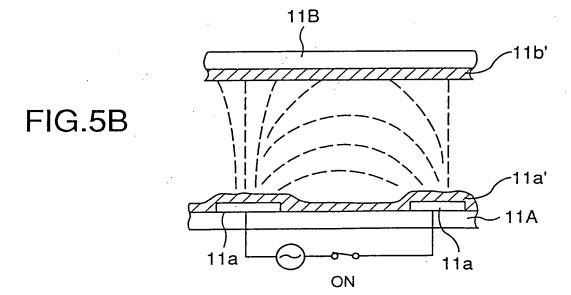






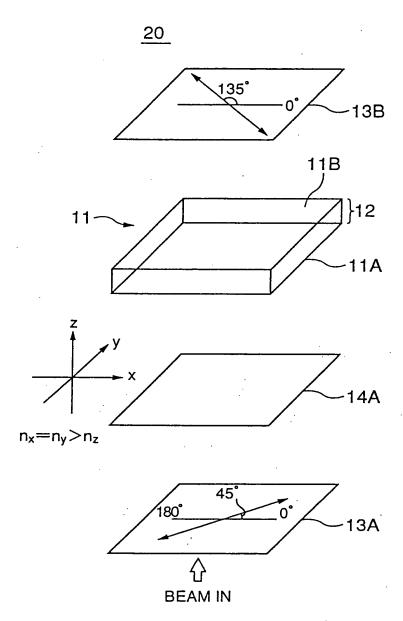






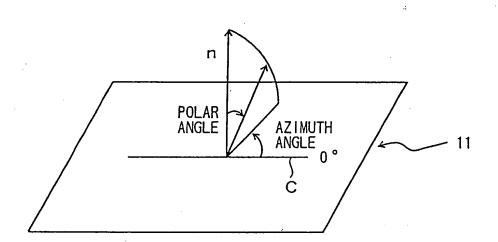
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FIG.6A



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FIG. 6B



LIQUID CRYSTAL DISPLAY...
Serial No.: 10/667,566
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Our Ref. No. 0941,68342
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FIG. 7

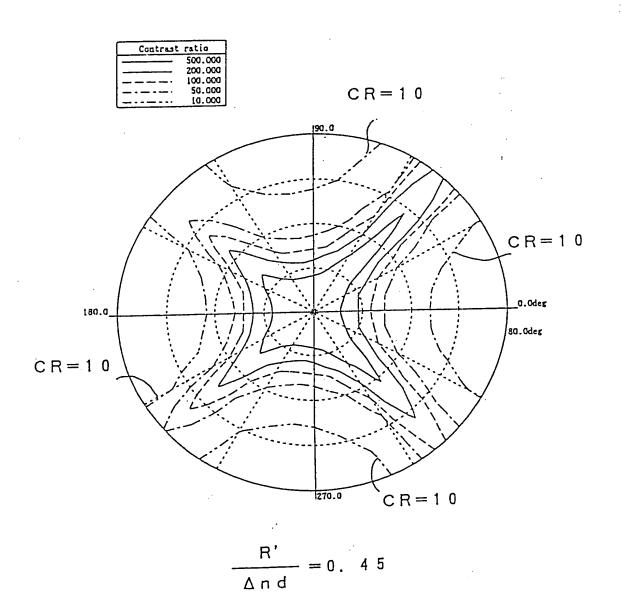


FIG. 8

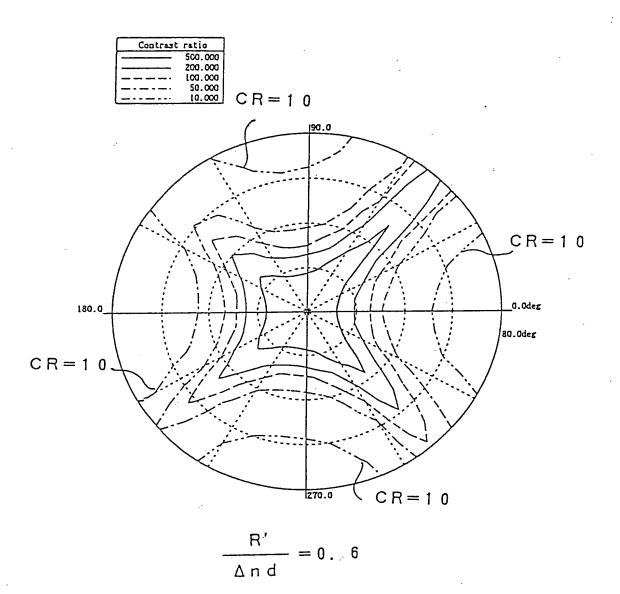


FIG. 9

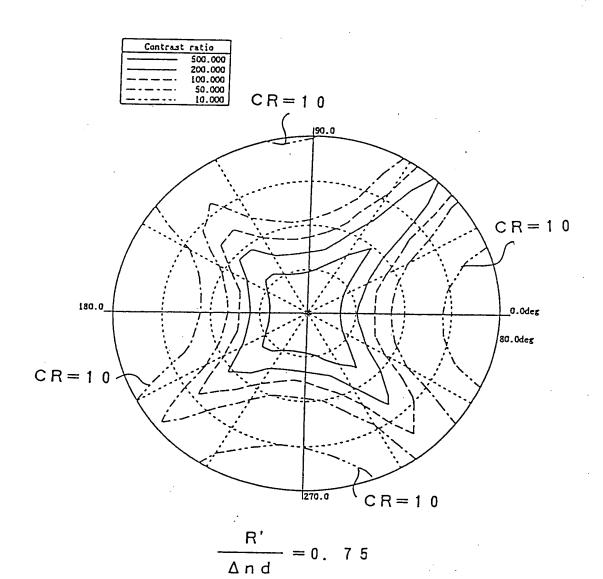
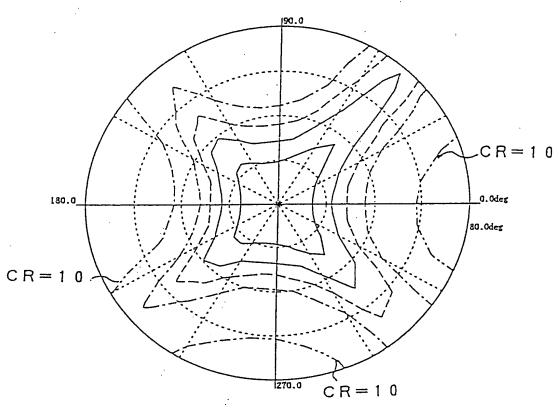


FIG. 10

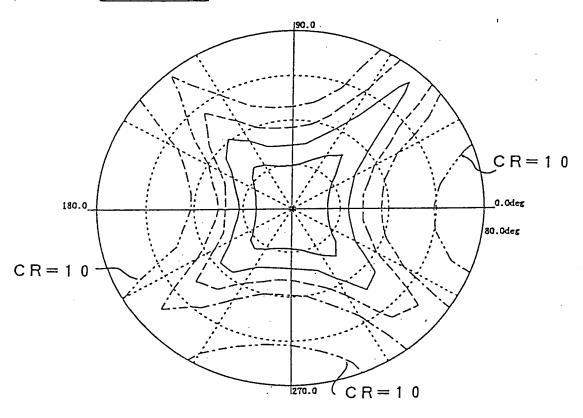
Contrast	ratio
	SCO.CCO
ļ 	200.000
	100.000
	50.000
l —	LO CCO



$$\frac{R'}{\Delta n d} = 0.82$$

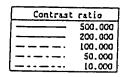
FIG. 11

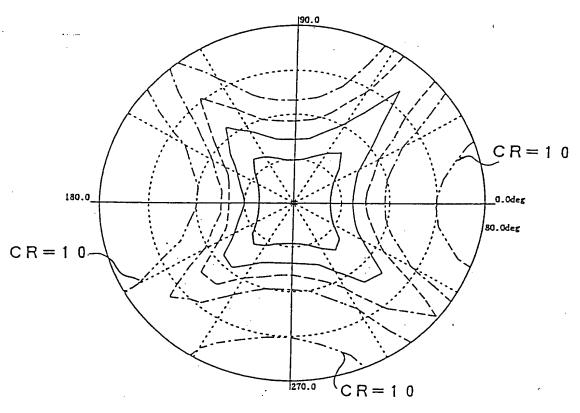
Contrast	ratio
	500.000
ļ 	200.000
	000.001
	50.000
[10.000



$$\frac{R'}{\Delta n d} = 0. 90$$

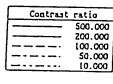
FIG. 12

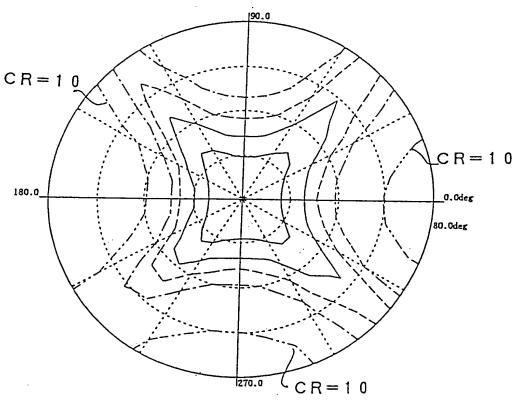




$$\frac{R'}{\Delta n d} = 0.97$$

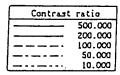
FIG. 13

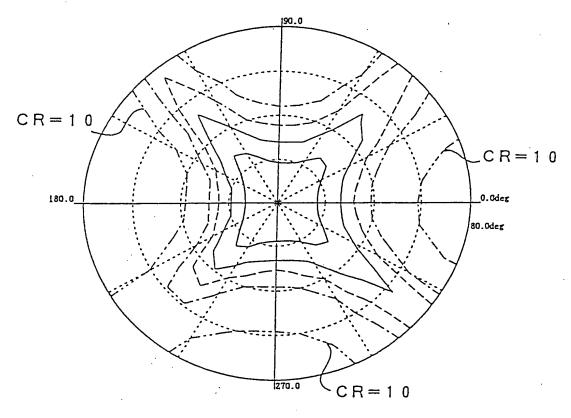




$$\frac{R'}{\Delta n d} = 1. 05$$

FIG. 14





$$\frac{R'}{\Delta n d} = 1. 12$$

FIG. 15

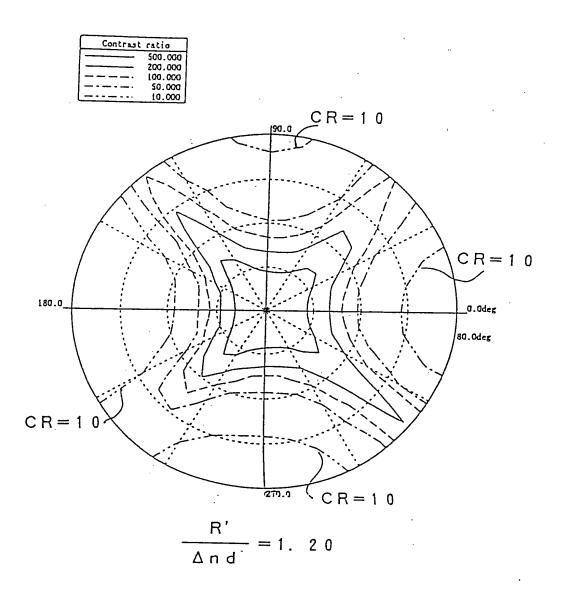


FIG. 16

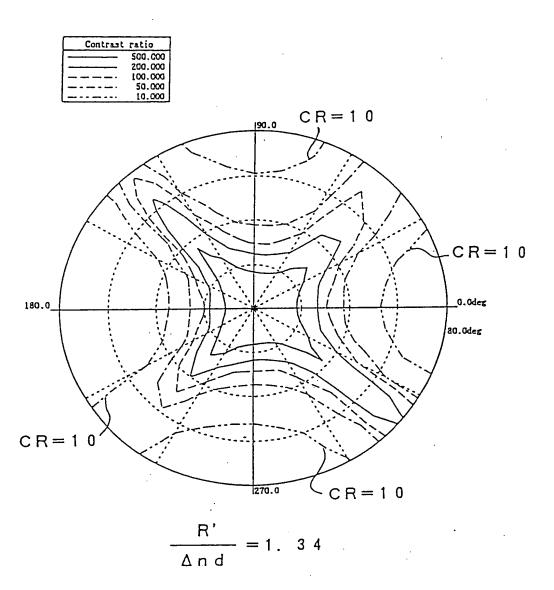


FIG. 17

Contract	ratio
Contrast	Tallu
	500.000
	200.000
	100.000
	50.000
	10.000

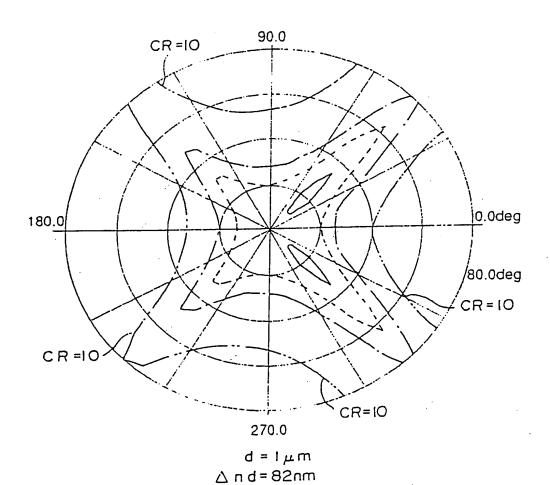


FIG. 18

Contras	t ratio
	500.000
	200.000
	100.000
	50.000
	10.000

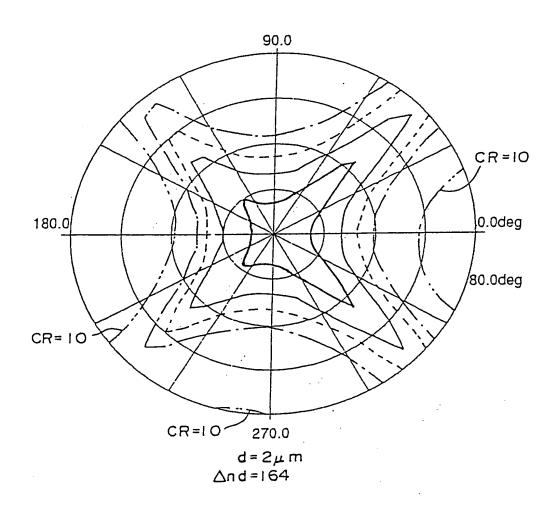
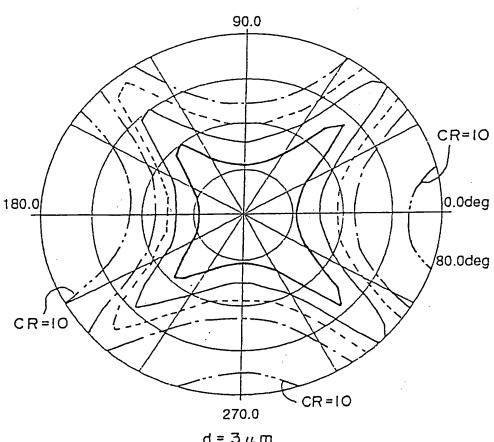


FIG. 19

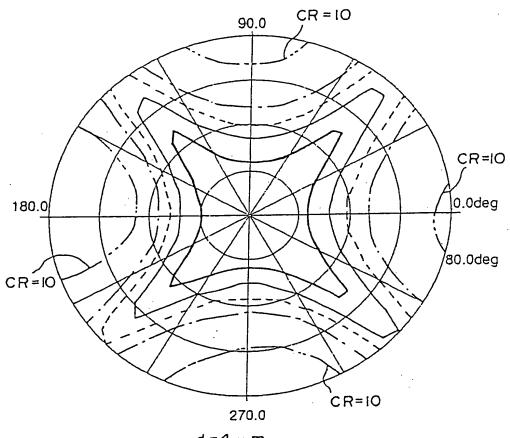
Contrast	ratio
	500.000
	200.000
	100.000
	50.000
	10.000



d = 3μm Δnd = 246nm

FIG. 20

Contras	t ratio
	500.000
	200.000
	100.000
	50.000
—	10.000



d =4 μ m ∆nd = 328nm

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FIG. 21

Contras	ratio
	500.000
	200.000
	100.000
	50.000
	10.000

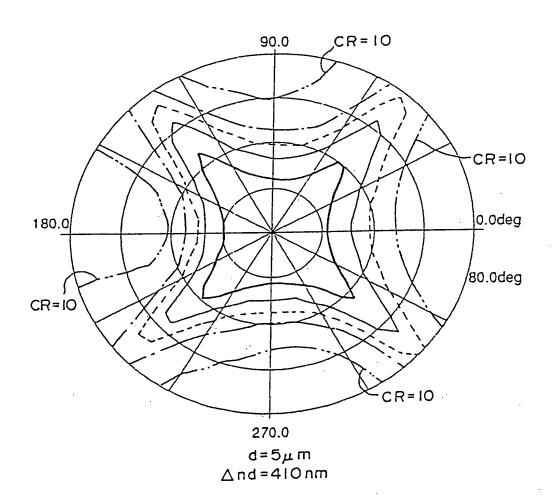
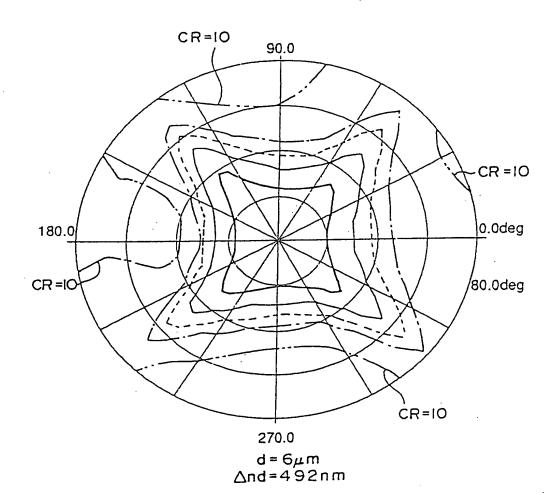


FIG. 22

Contrast	ratio
	500.000
<u> </u>	200.000
1	100.000
·	50.000
	10.000



TRANSMITTANCE

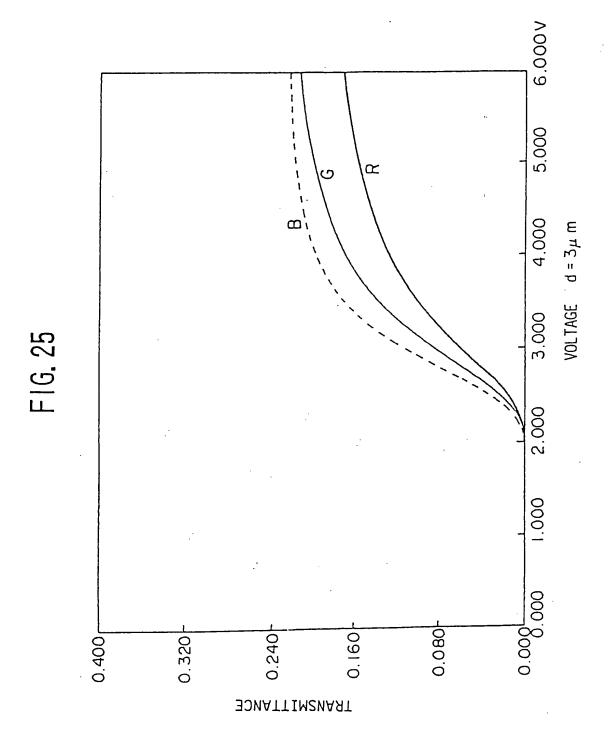
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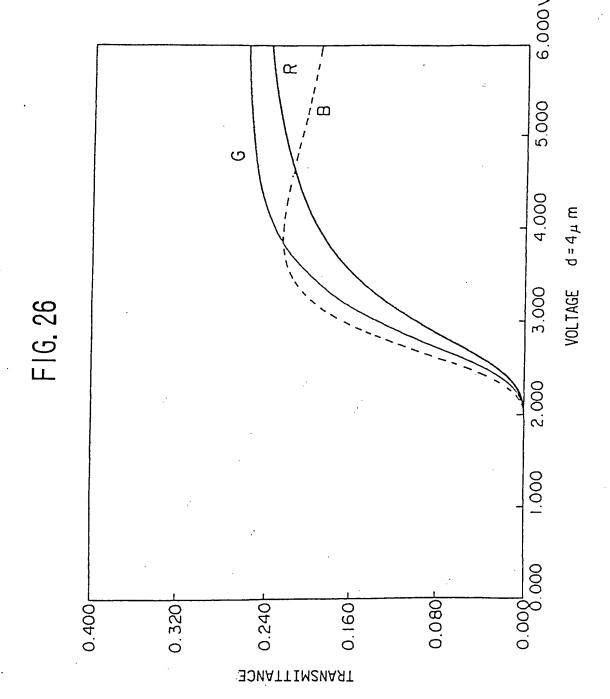
LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941.68342 Replacement Sheet 24 of 95

LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941,68342 Replacement Sheet 25 of 95

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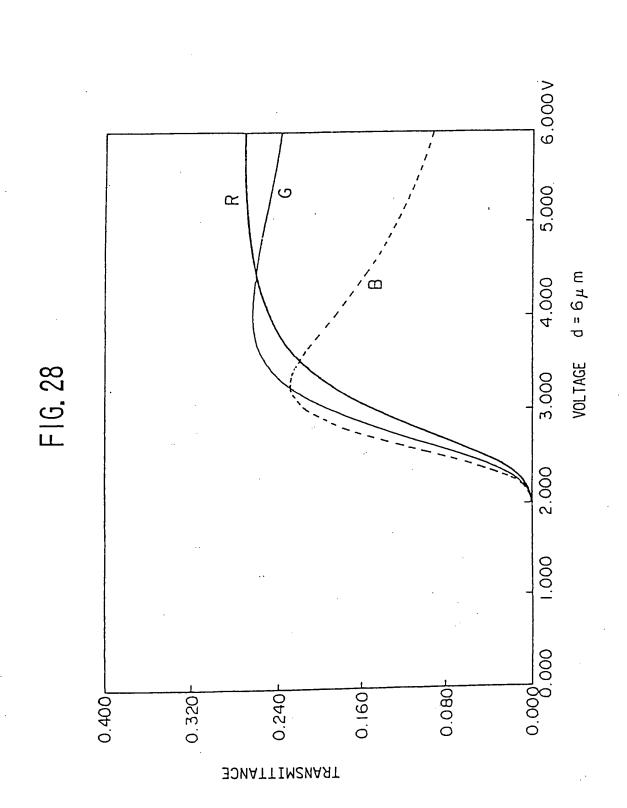


LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941.68342 Replacement Sheet 26 of 95 Ohmurto et al. 1/20/04 Filed: September 22, 2003 (James K. Folker) (312) 360-0080



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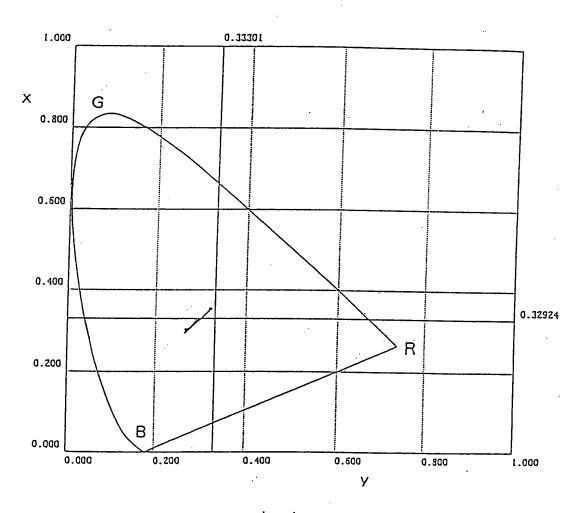
LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941.68342 Reolacement Sheet 29 of 95

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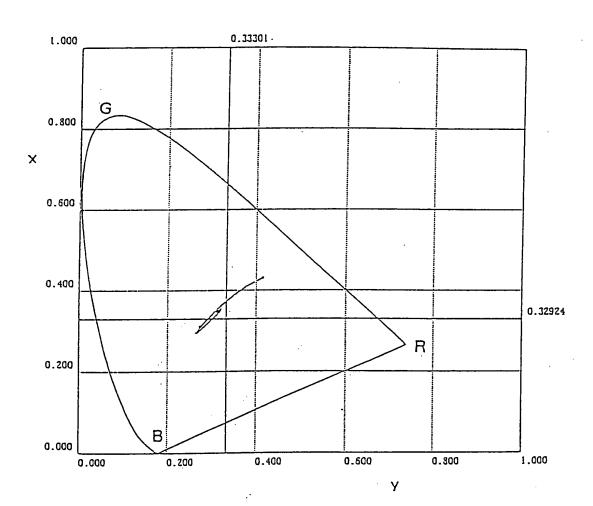
LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941.68342 Replacement Sheet 30 of 95 Ohmurto et al. 1/20/04 Filed: September 22, 2003 (James K. Folker) (312) 360-0080

FIG. 29



 $d = 1 \mu m$

FIG. 30

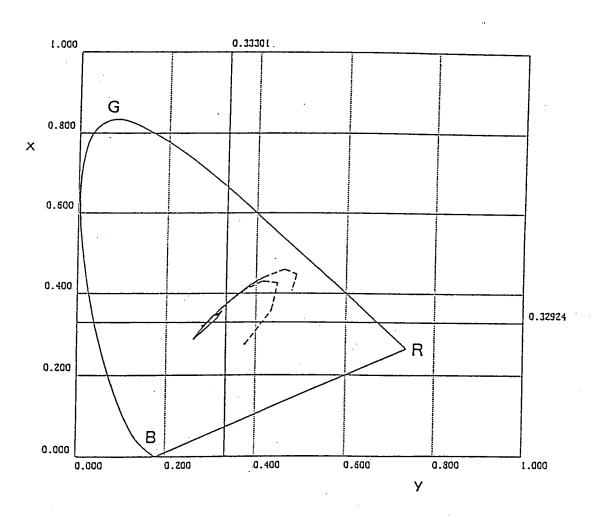


 $d = 3 \mu m$

LIQUID CRYSTAL DISPLAY... Serial No.: 10/667,566 Greer, Burns & Crain, Ltd. Our Ref. No. 0941.68342 Replacement Sheet 32 of 95

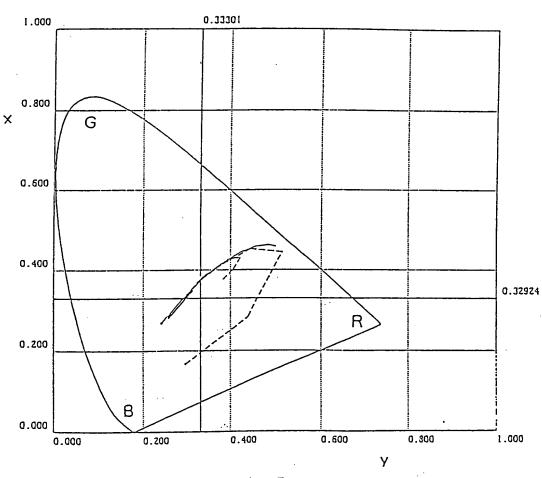
Ohmurto et al. 1/20/04 Filed: September 22, 2003 (James K. Folker) (312) 360-0080

FIG. 31



 $d = 4 \mu m$

FIG. 32



 $d = 5 \mu m$

FIG. 33

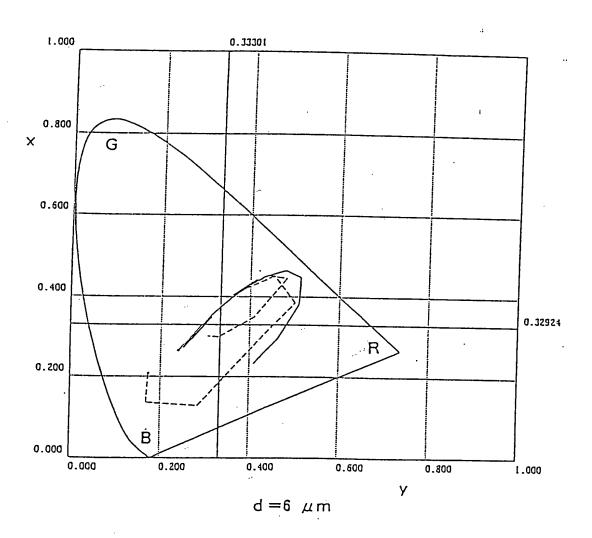
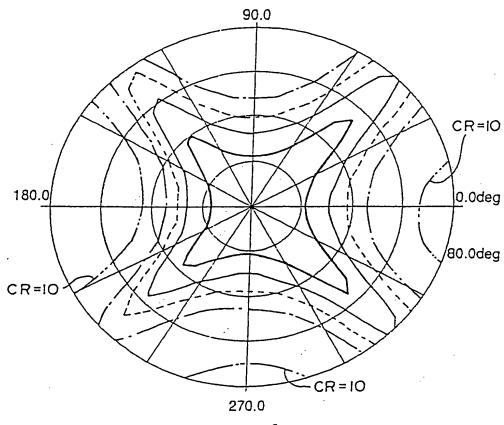


FIG. 34

Contrast	ratio
	500.000
	200.000
	100.000
	50.000
	10.000



 $d = 3\mu$ m; O° TWIST

FIG. 35

Contrast	ratio
	500.000
	200.000
	100.000
	50.000
	10.000

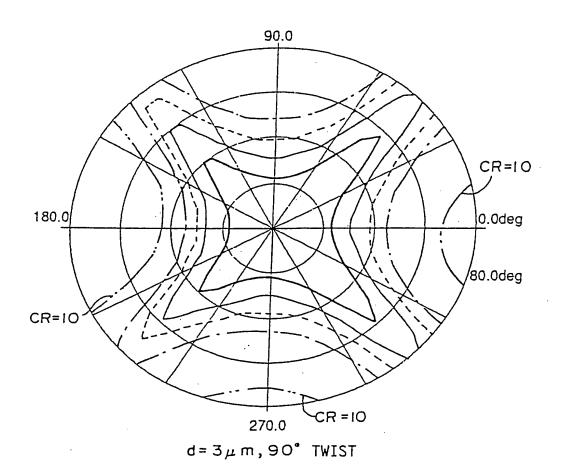
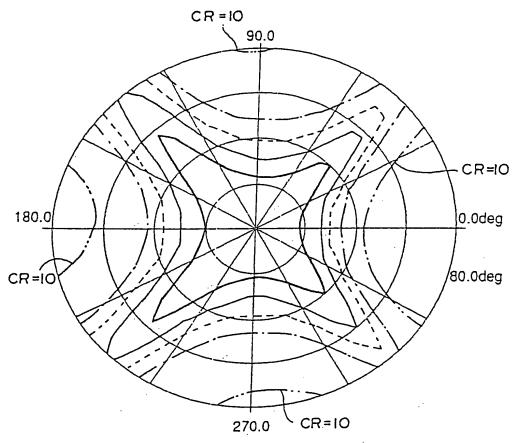
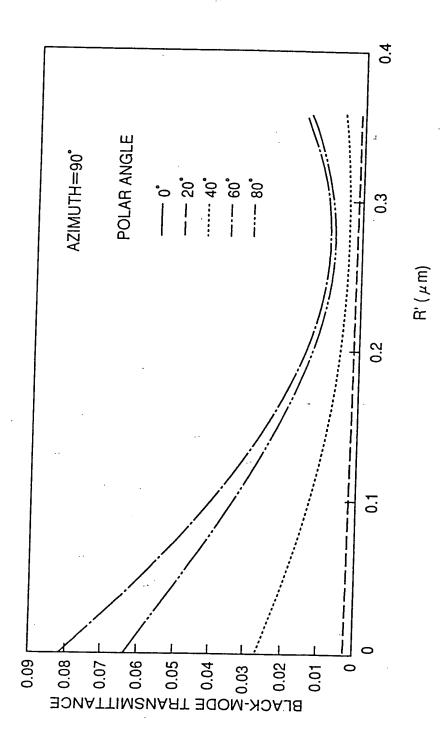


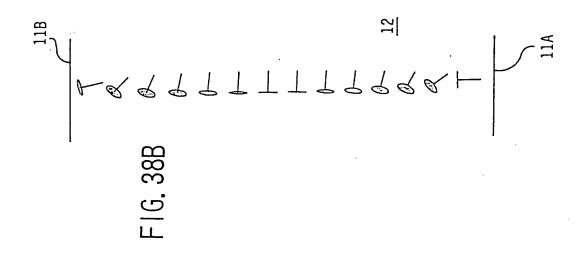
FIG. 36

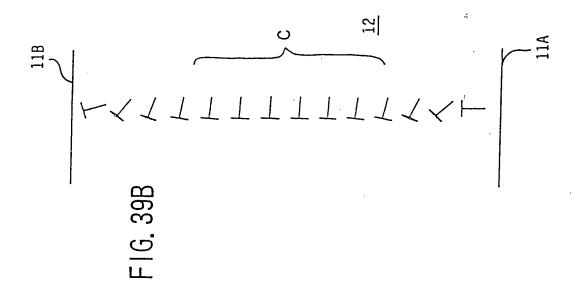
Contrast	ratio
	500.000
l ———	200.000
	100.000
	50.000
	10.000



 $d = 3\mu m, 180^{\circ} TWIST$







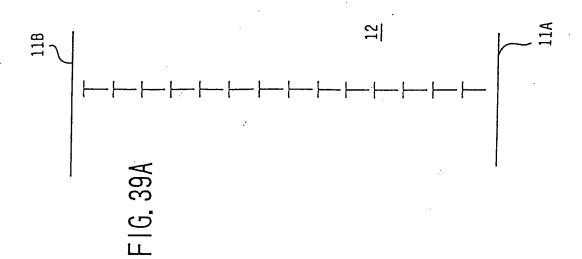
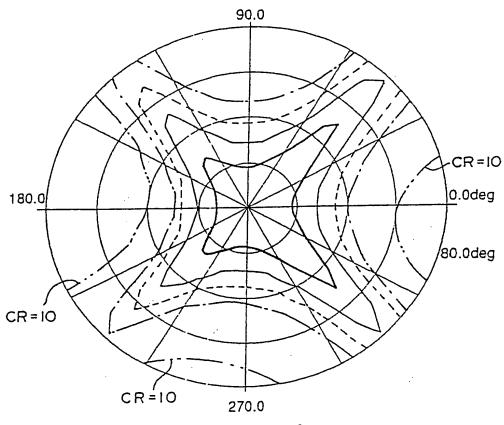


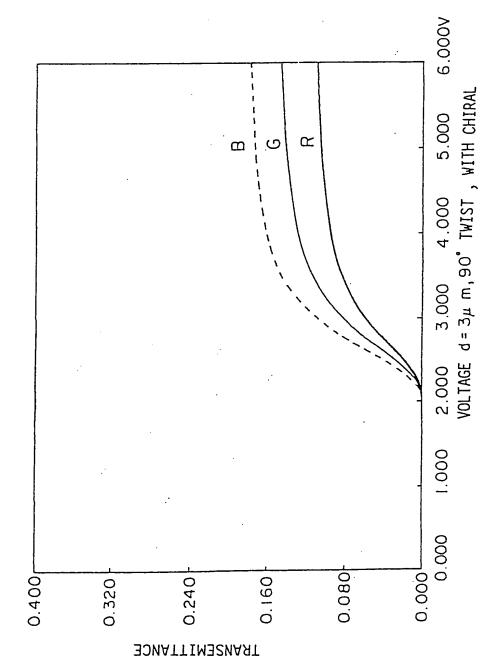
FIG. 40

Contrast ratio

200.000
100.000
50.000



 $d = 3\mu m, 90^{\circ} TWIST$





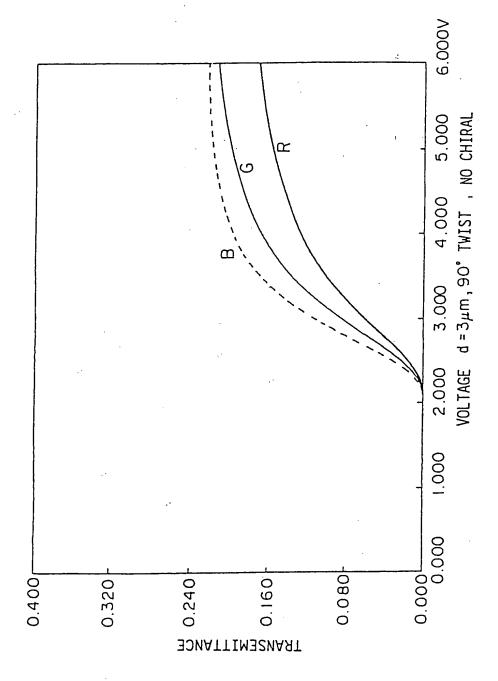
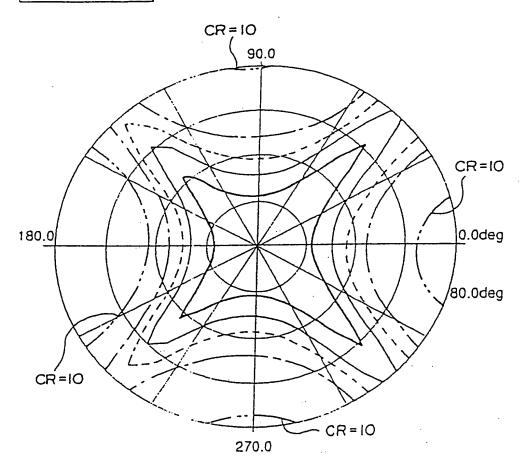


FIG. 43

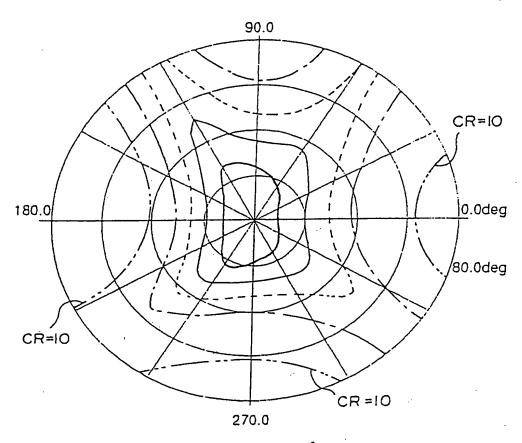
Contrast ratio		
	500.000	
	200.000	
	100.000	
	50.000	
— · · · <u>· · · · · · · · · · · · · · · ·</u>	10.000	



PRETILT= 89.99° CELL= 3μm, 45° TWIST

FIG. 44

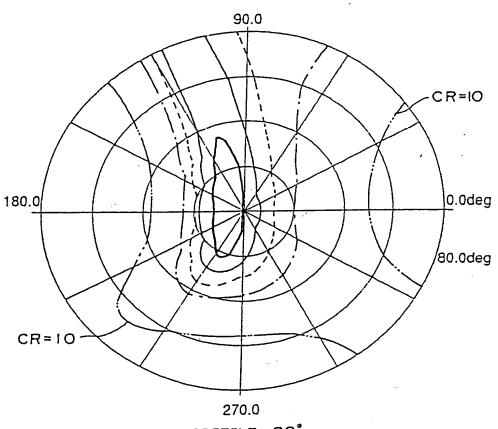
Contrast ratio
500.000
200.000
100.000
50.000
10.000



PRETILT= 85° CELL= $3\mu m$, 45° TWIST

FIG. 45

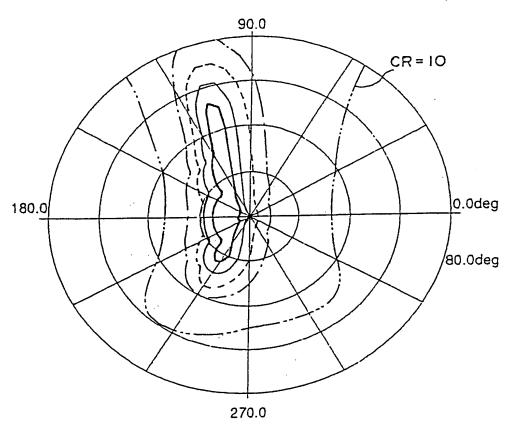
Contrast	ratio
5	00.000
	00.000
1	00.000
	50.000
	10.000



PRETILT= 80° CELL= 3µm,45° TWIST

FIG. 46

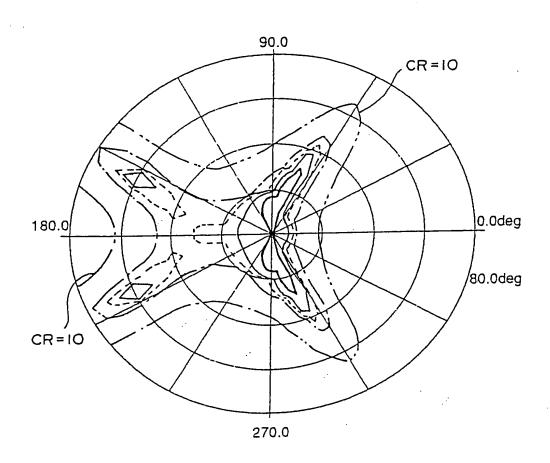
Contrast ratio
500.000
200.000
100.000



PRETILT= 75° CELL= 3μ m ,45° TWIST

FIG. 47 PRIOR ART

Contrast ratio		
	500.000	
	200.000	
	100.000	
	50.000	
	10.000	



F1G. 48

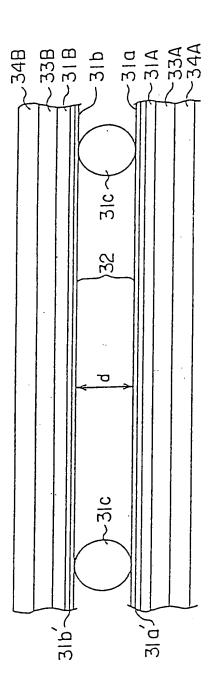


FIG. 49A

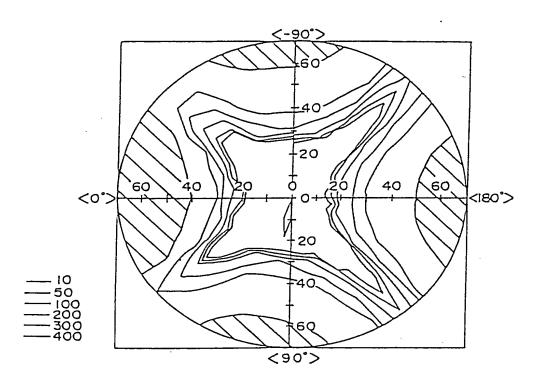


FIG. 49B

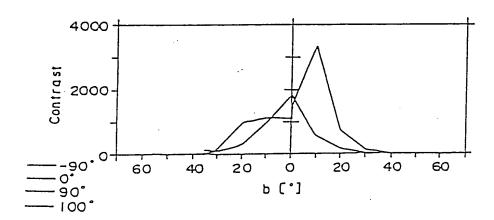


FIG. 50A

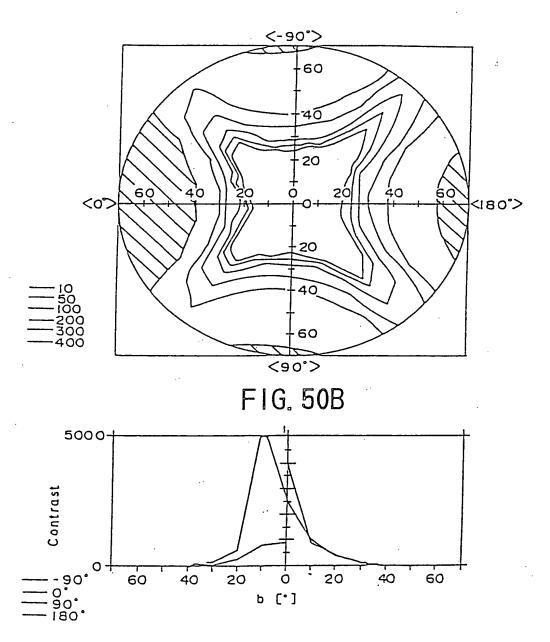
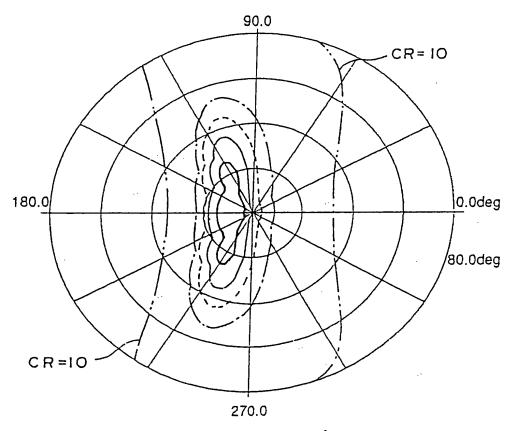


FIG. 51

Contrast	ratio
	500.000
	200.000
	100.000
	50.000
	10.000



PRITILT= 75° CELL= 3μm,45° TWIST

FIG. 52

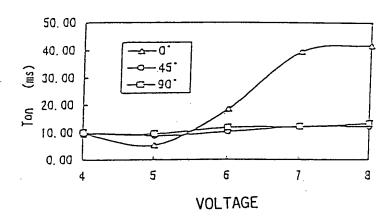


FIG. 53

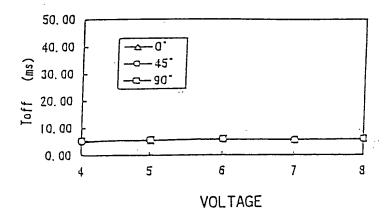
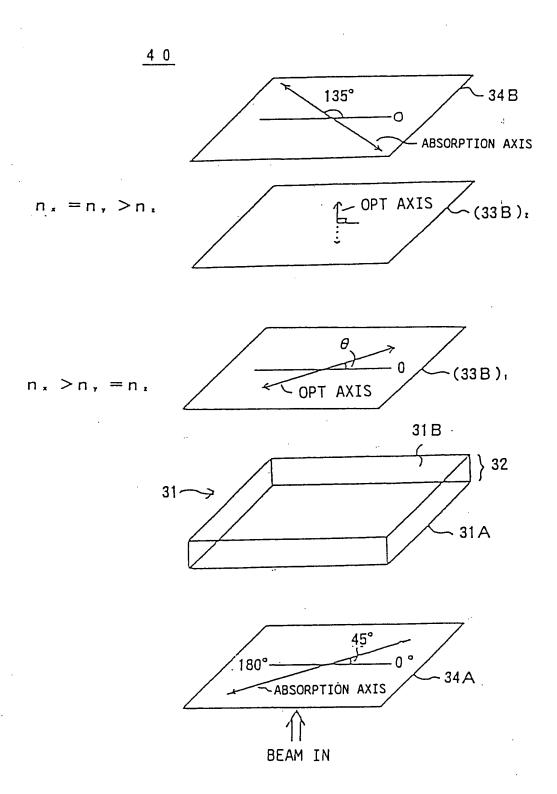
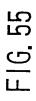
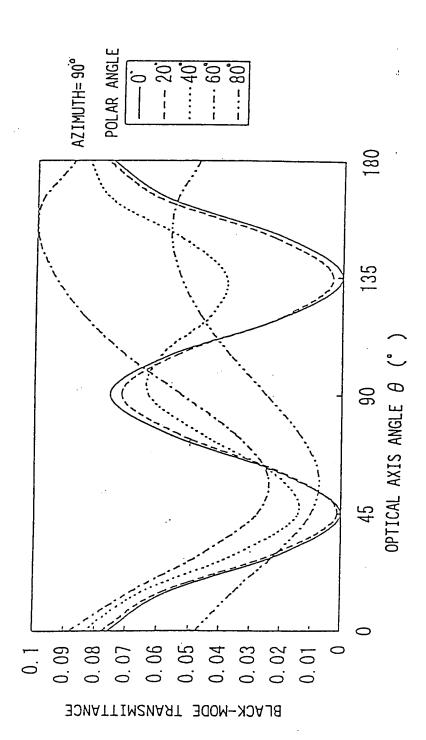


FIG. 54



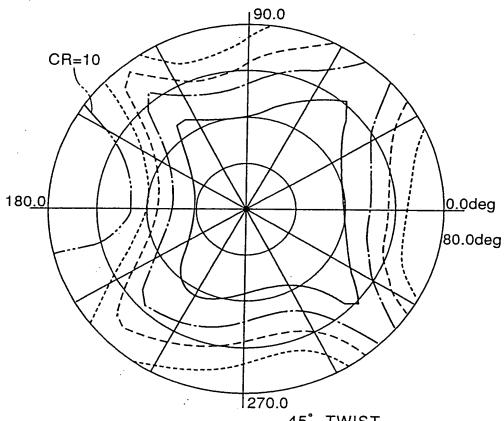




80 AZIMUTH= 90° POSITIVE RETARDATION (nm) F16, 56 POLAR ANGLE 20 0.002 0.003 0.005 0.001 0.004 BLACK-MODE TRANSMITTANCE

FIG.57

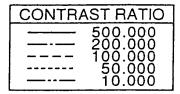
CONTRA	AST RATIO
	500.000
	200.000
	100.000
	50.000
	10.000



45° TWIST d = 3 μ m R'= 240nm

R = 25nm

FIG.58



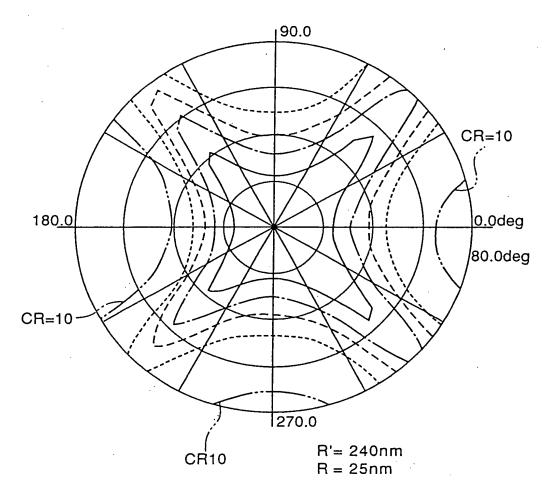
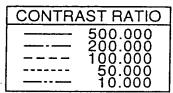


FIG.59



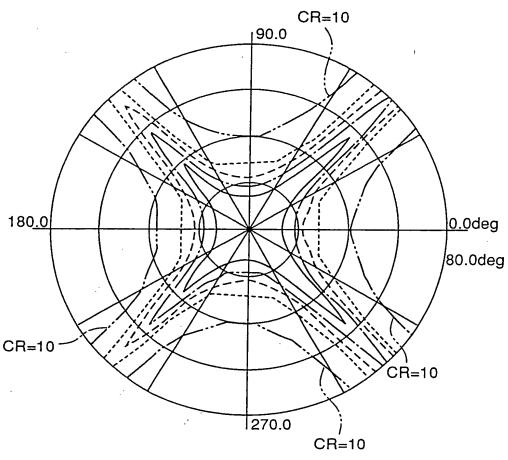
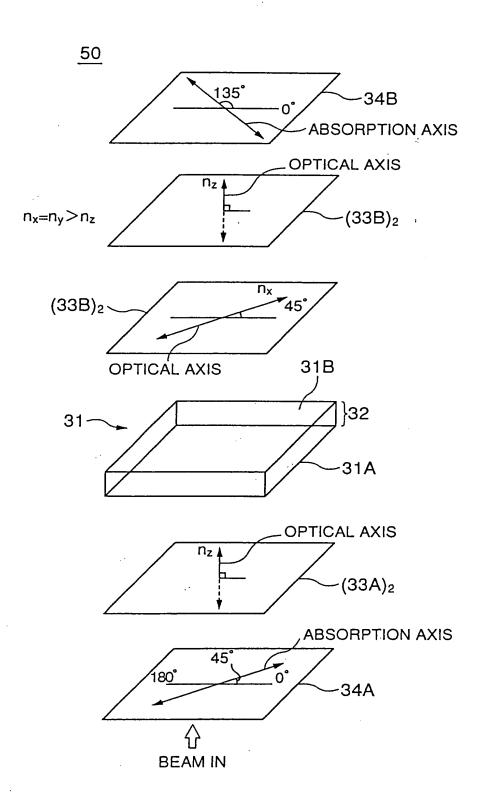
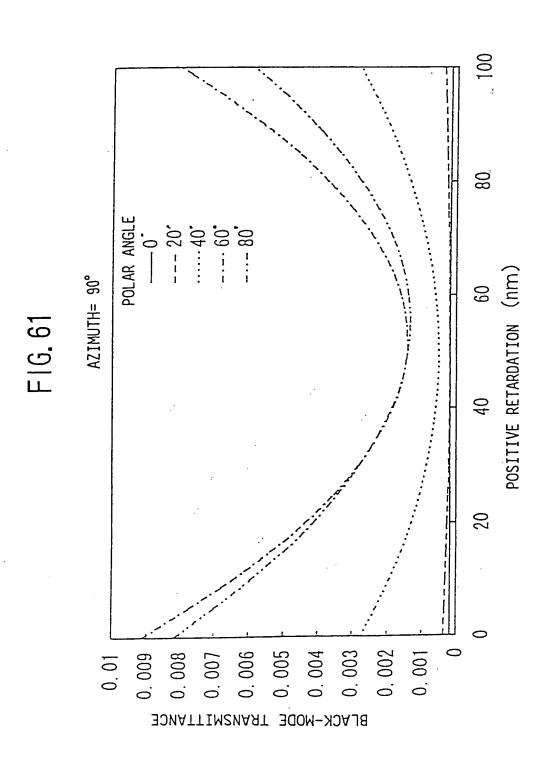


FIG.60





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F1G. 62



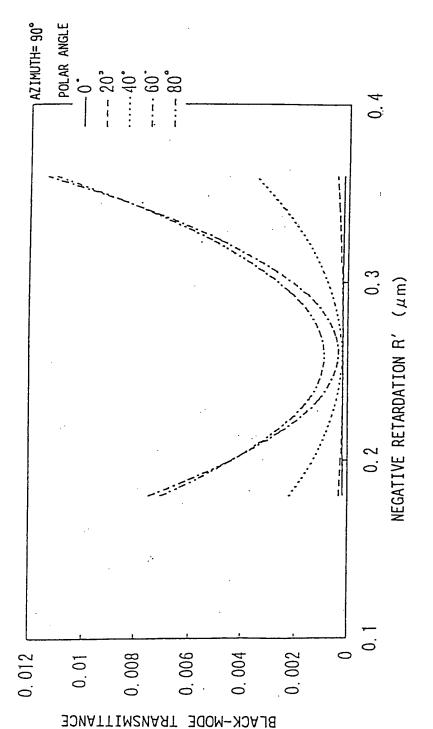


FIG. 63

Contrast	ratio
	500.000
	200.000
	100.000
	50.000
	10.000

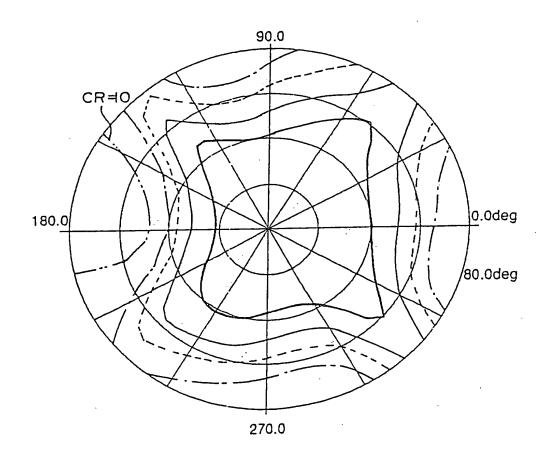


FIG. 64

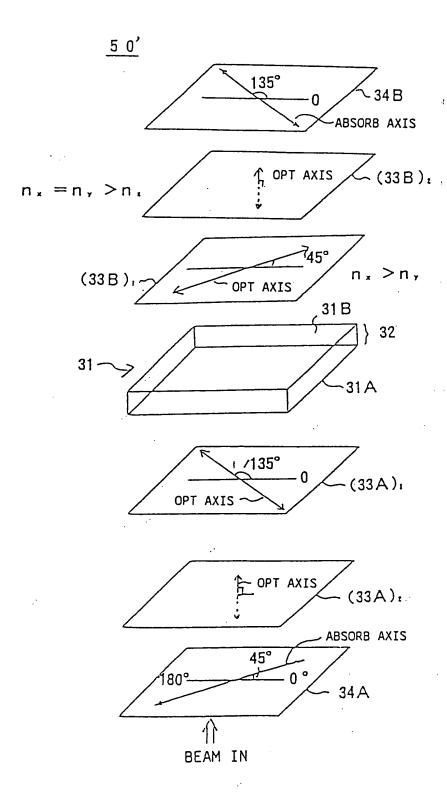


FIG. 65

Contras	ratio
	500.000
	200.000
	100.000
<u> </u>	50.000
·-	10.000

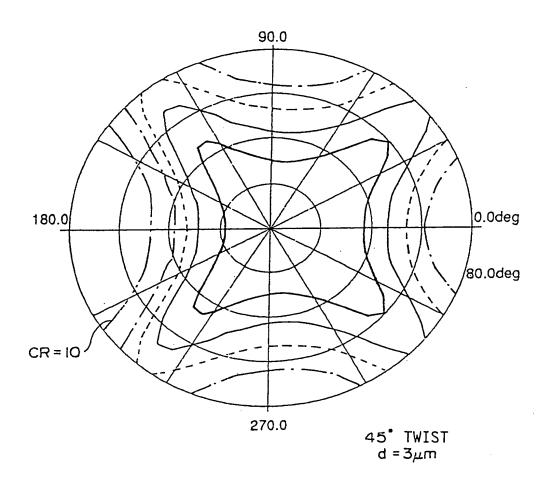


FIG. 66

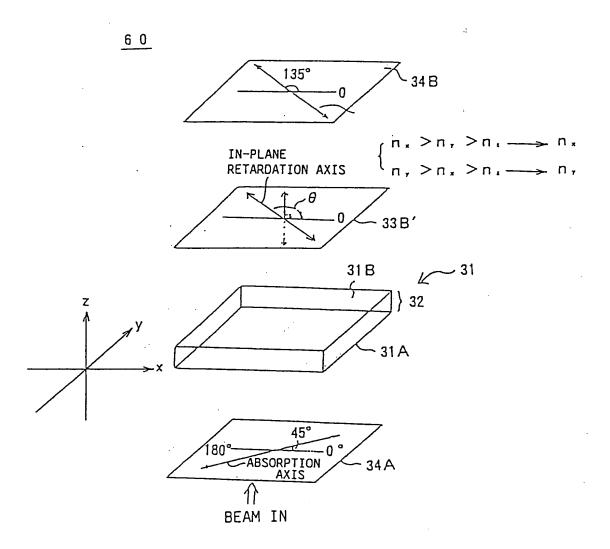
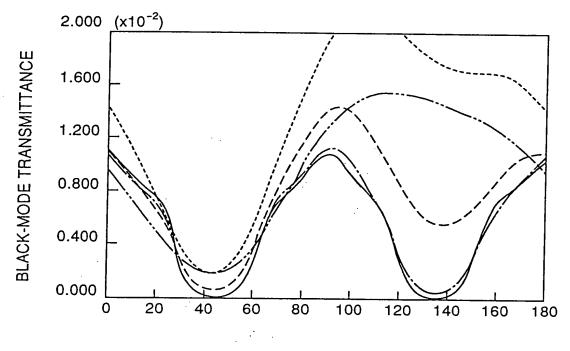


FIG.67

 VOLT	POLAR	AZIMUTH
 0.000	0.0	90.0
 0.000	20.0	90.0
 0.000	40.0	90.0
 0.000	60.0	90.0
 0.000	80.0	90.0



 n_x AZIMUTH θ

FIG.68

VOLT	POLAR	AZIMUTH
 0.000	0.0	0.0
 0.000	20.0	0.0
 0.000	40.0	0.0
 0.000	60.0	0.0
 0.000	80.0	0.0

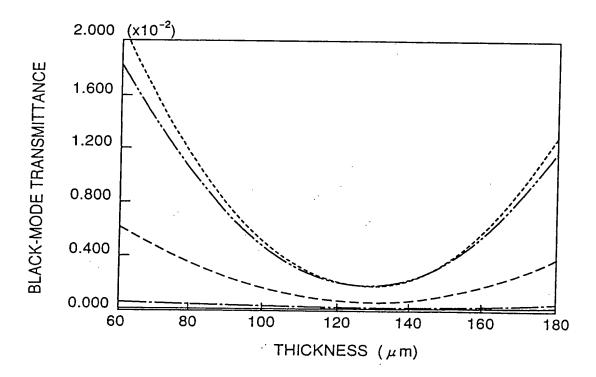
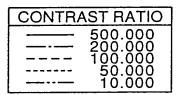


FIG.69



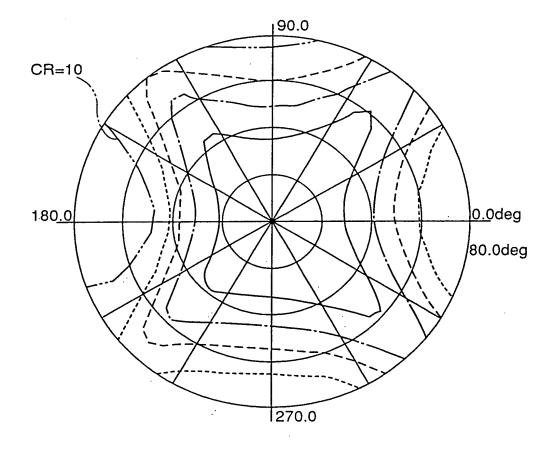


FIG.70

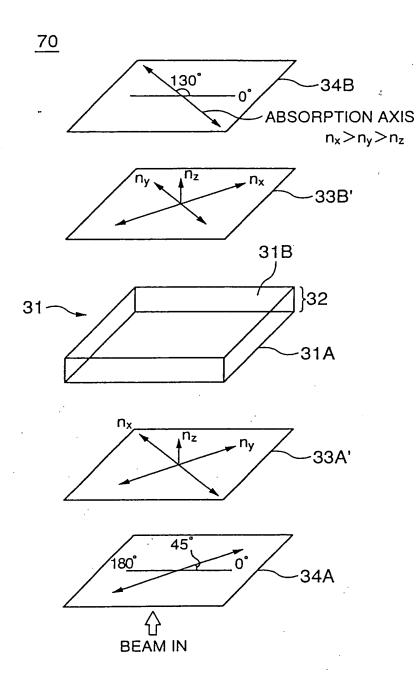


FIG.71

CONTRAST RATIO		
	500.000	
	200.000	
	100.000	
	50.000	
	10.000	

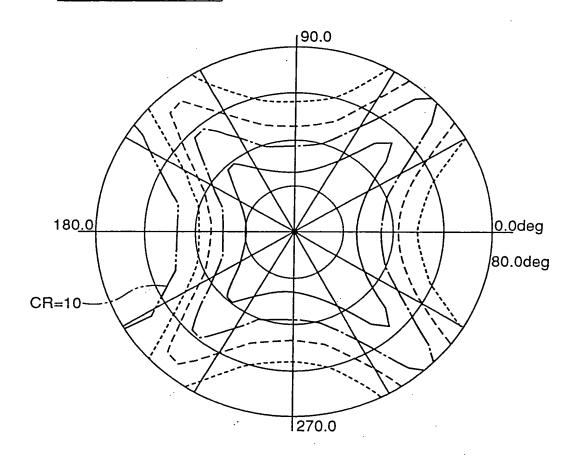
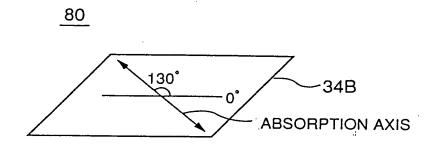
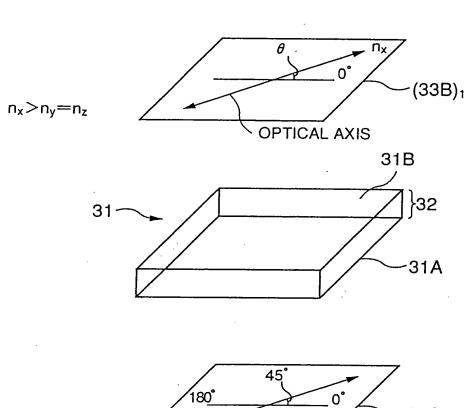
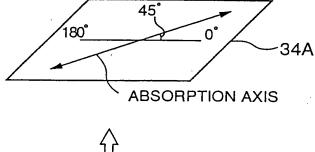


FIG.72







BEAM IN

FIG.73

VOLT	POLAR	AZIMUTH
 0.000	0.0	0.0
 0.000	20.0	0.0
 0.000	40.0	0.0
 0.000	60.0	0.0
 0.000	80.0	0.0

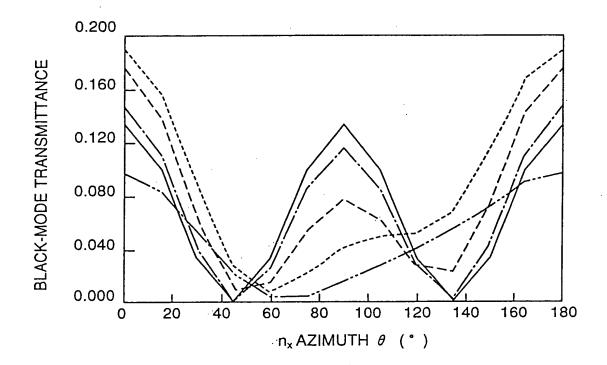


FIG.74

VOLT	POLAR	AZIMUTH
 	1 OLAIL	ALIMOTH
 0.000	0.0	0.0
 0.000	20.0	0.0
 0.000	40.0	0.0
 0.000	60.0	0.0
 0.000	80.0	0.0

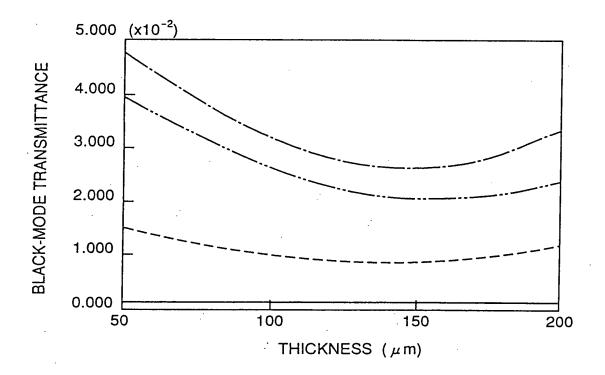
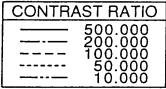


FIG.75



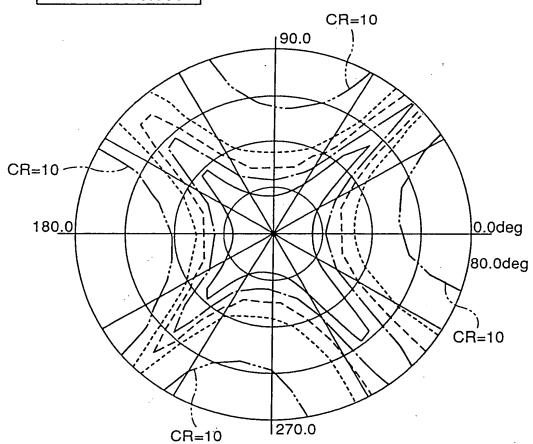


FIG.76

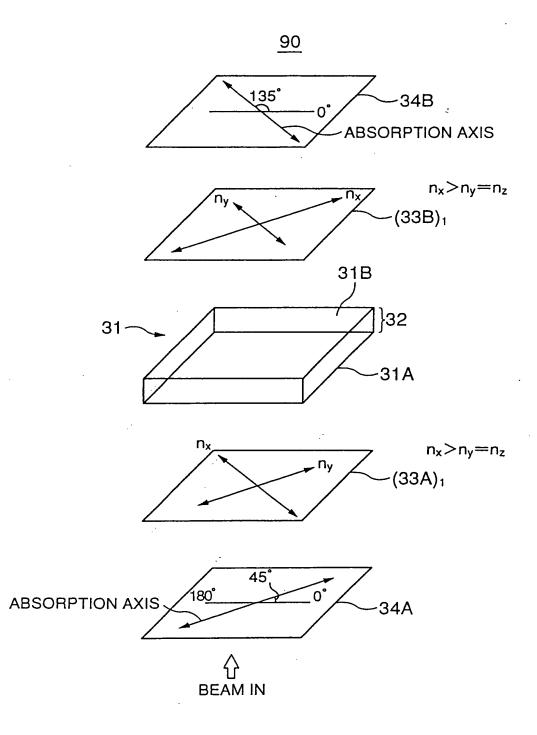
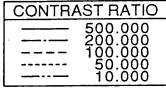


FIG.77



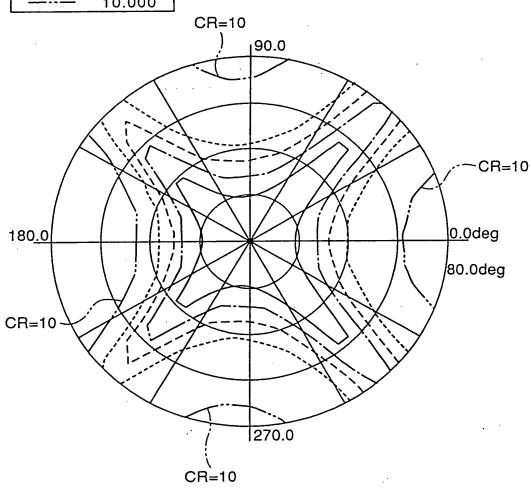


FIG.78

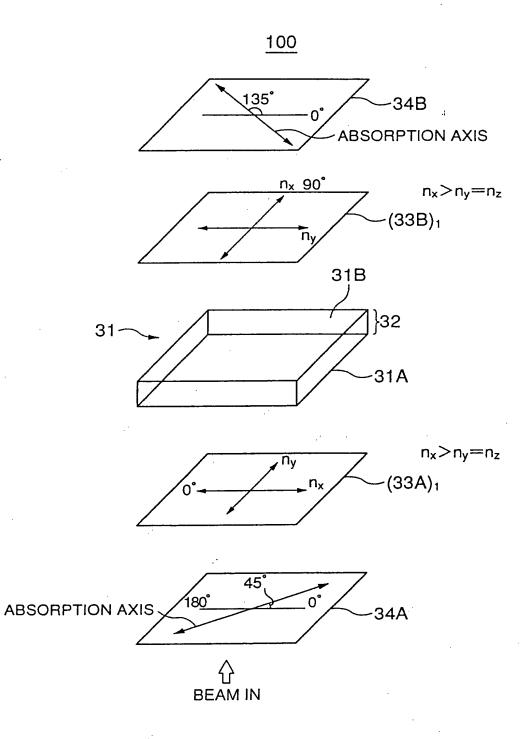
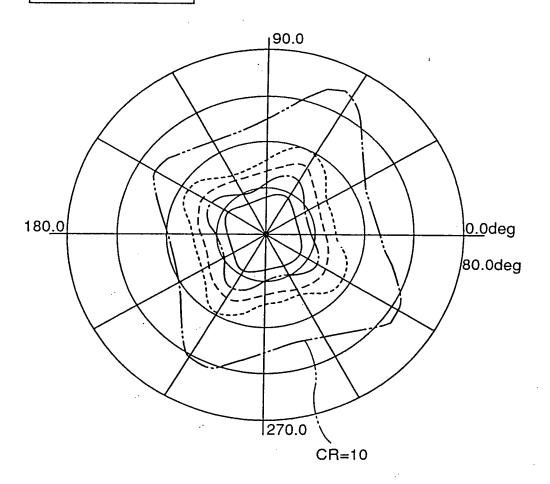


FIG.79

CONTRAST RATIO		
	500.000	
	200.000	
	100.000	
	10.000	



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FIG. 80

110

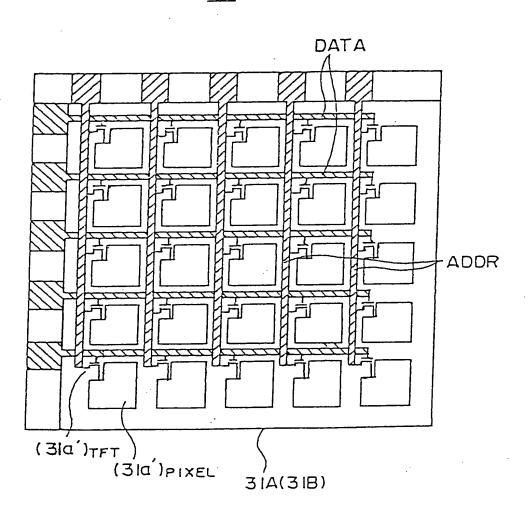
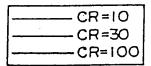
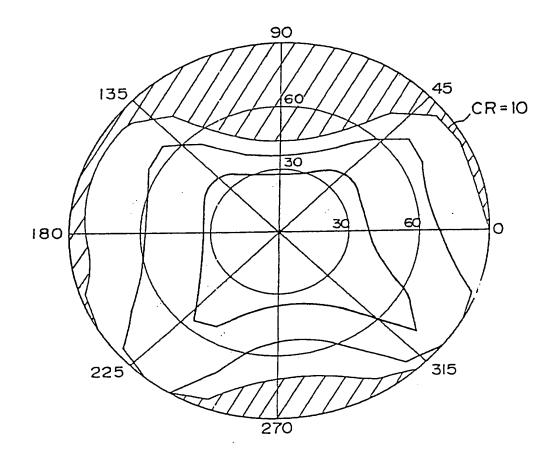
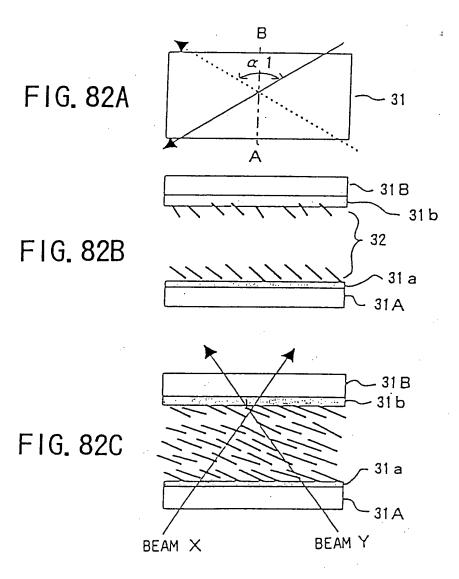


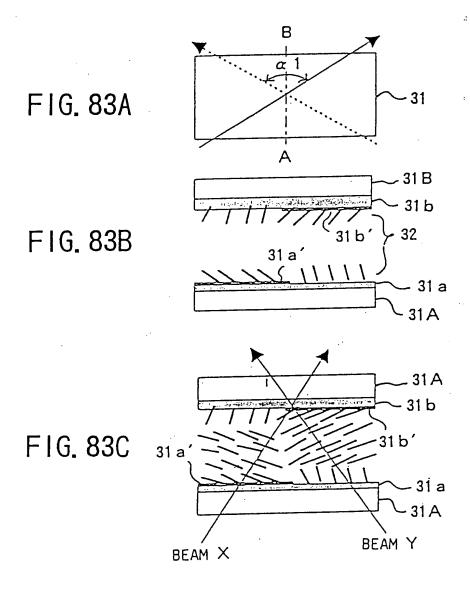
FIG. 81







120



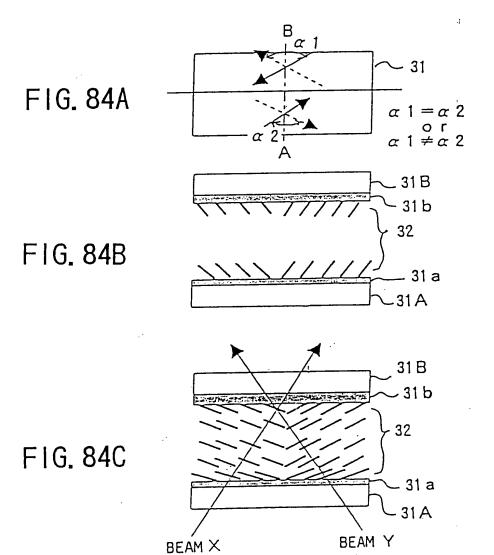


FIG. 85

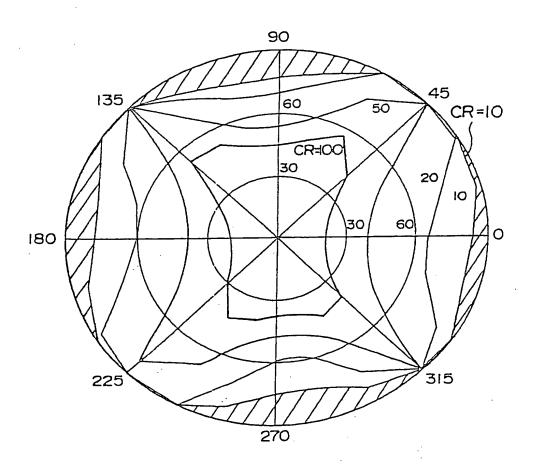


FIG. 86

Contrast	ratio
	500.000
·	200.000
	100.000
	50.000
	10.000

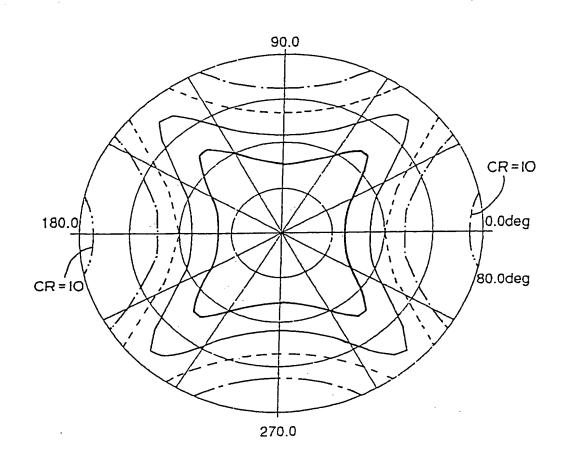


FIG. 87

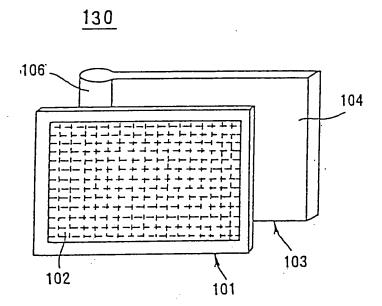


FIG.88

140

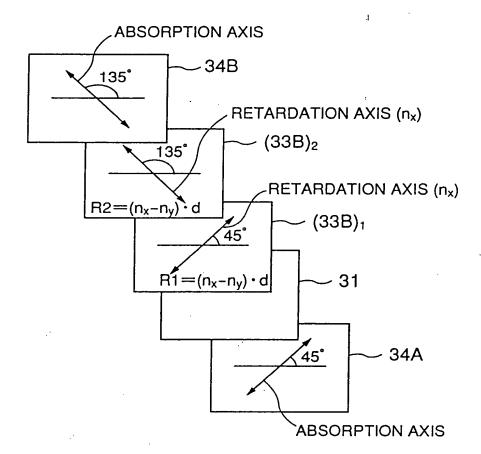


FIG.89

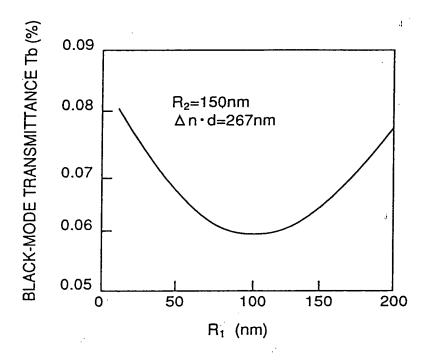


FIG.90

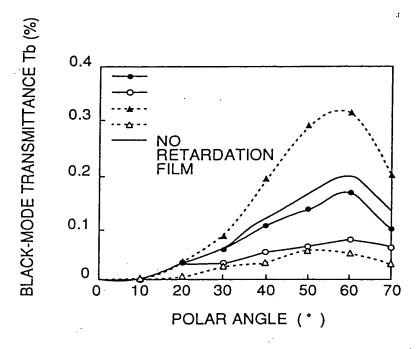


FIG.91A

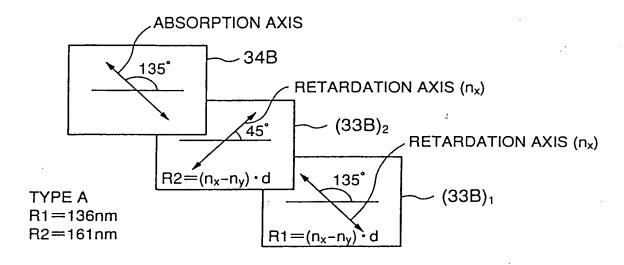


FIG.91B

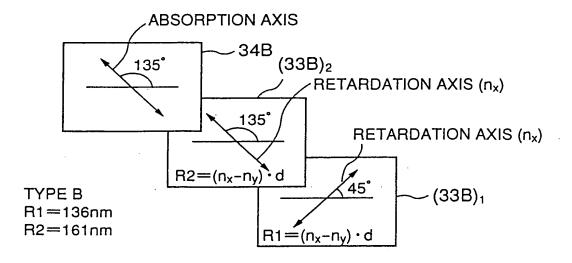


FIG.91C

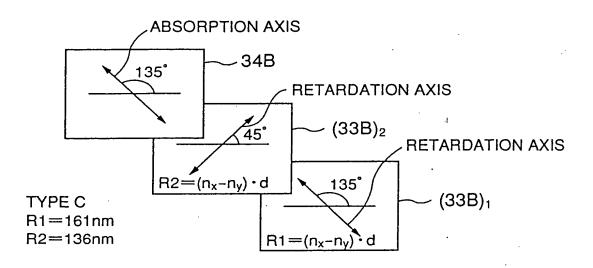
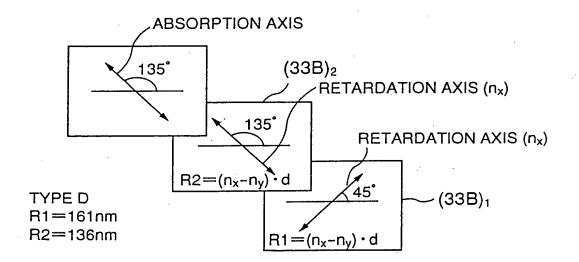
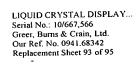
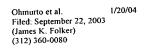
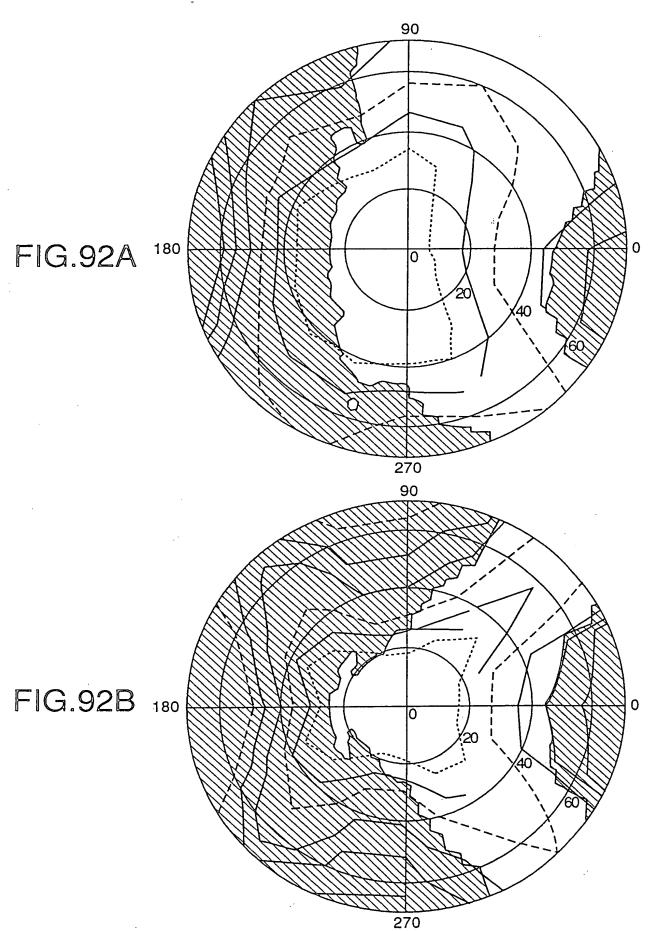


FIG.91D





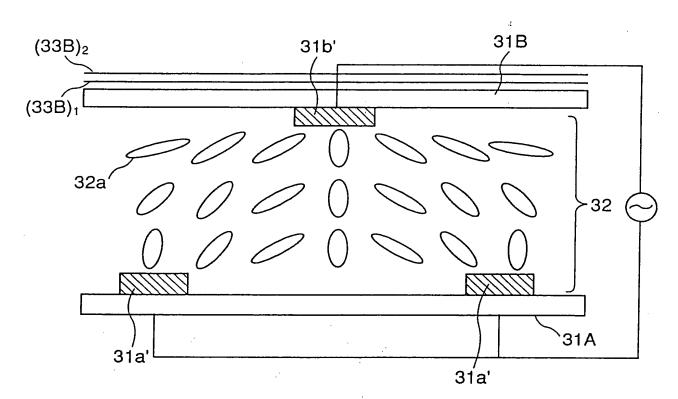




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FIG.93





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FIG.94

